Assembly Instructions – Garage Worktable 1350/1650

The product is made of high-quality beech and spruce wood, which guarantees a long service life and utility value.

WARNING: The product must not be subjected to direct long-term exposure to the action of water or high humidity, which can cause the wood to expand (warp). **NEVER LEAVE the product out in the rain!!!**

RECOMMENDATIONS: Your workbench has **NO TREATMENT**. Before using the product for the first time, **we recommend treating all the wooden parts with suitable wood oil (linseed oil is the best).** The oil or lacquer protects the wood and prevents the absorption of ambient moisture. **Oil coating applications should be repeated twice per year.** To increase the rigidity of your workbench ensure that you glue the joints and bolt the bench in possiton.
Wood is a natural product, check and tighten all screws and bolts every six monhts.

!!! We are highly recommending you to **use own proven wood glue** !!! Provided glue works correctly only in specific suitable surrounding conditions

Notice: Manufacturing tolerance = +/- 2,00mm

Hardware list:

A – 26pcs



10x40 mm

B – 8pcs



M10x120

C – 8pcs



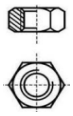
M 12

D – 8pcs



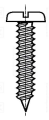
M 12

E – 8pcs



M10

F1 – 4pcs



6x30 mm

F2 – 2pcs



6x40 mm

G – 4pcs



5x60 mm

H – 6pcs



5x60 mm

I - 2pcs



5x80mm

Bench dogs - 4pcs



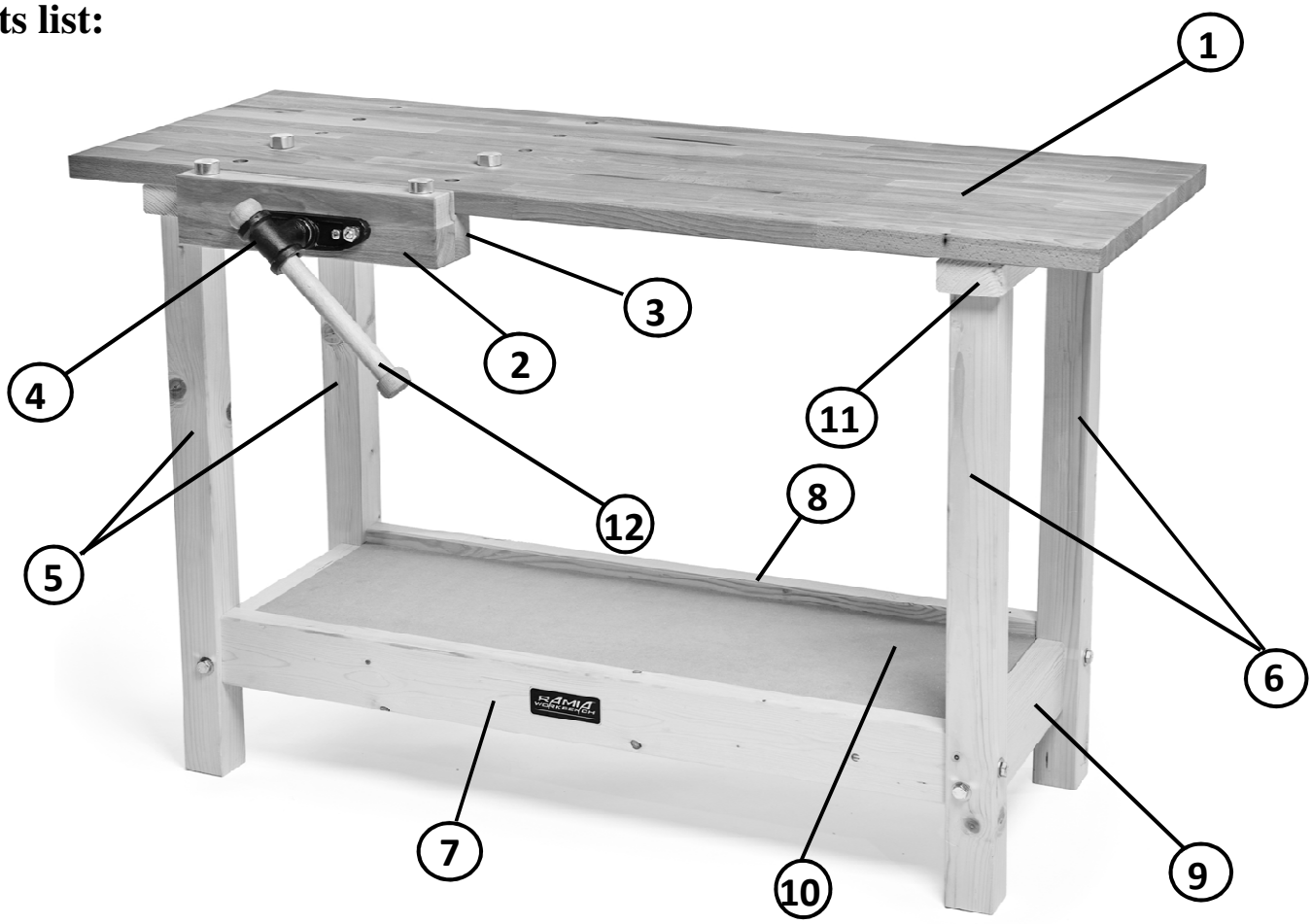
Spindle key - 1pc



Glue - 1pc



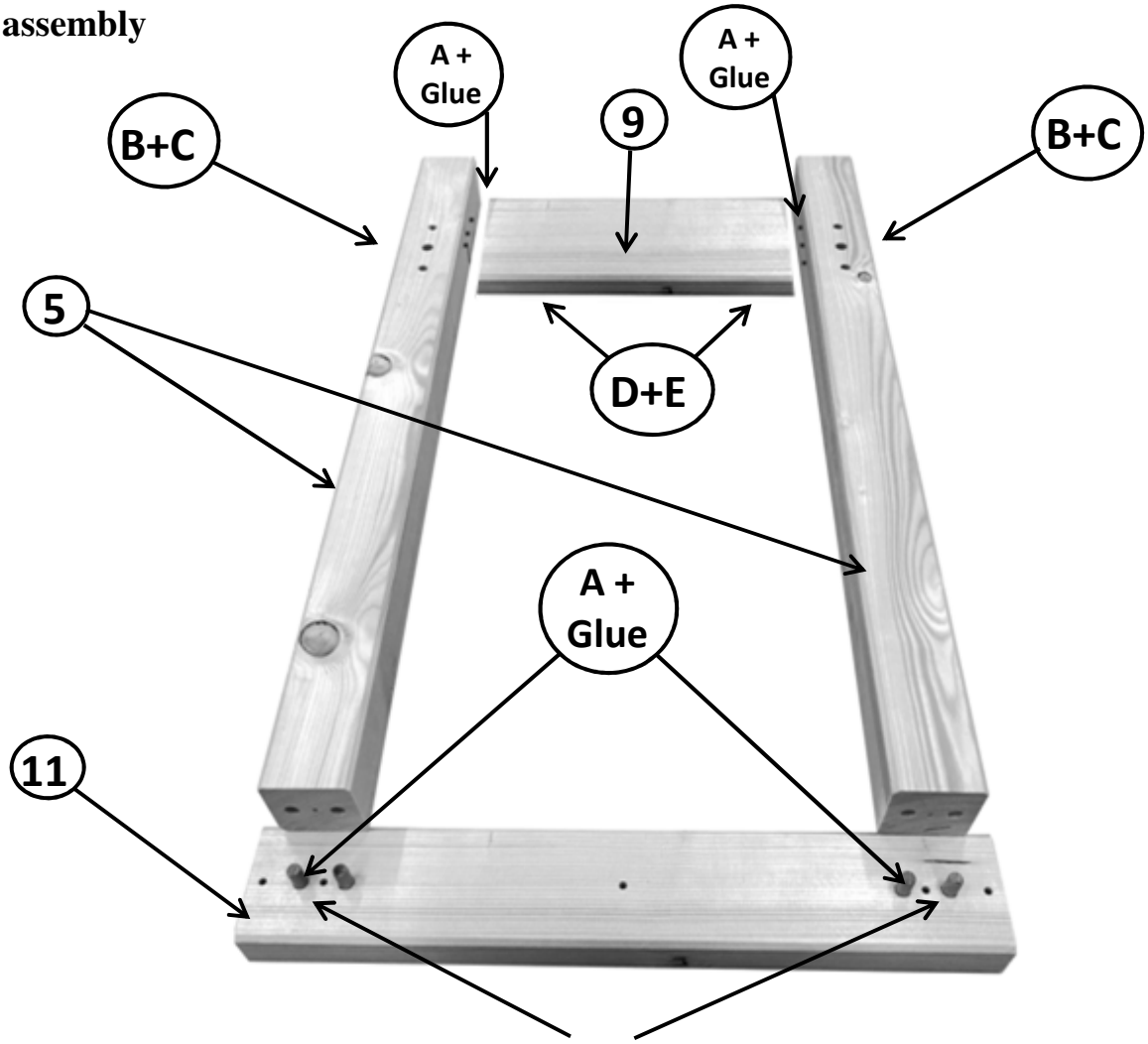
Parts list:



Parts list					
Number	**Name**	**Quantity**	**Number**	**Name**	**Quantity**
1	Table top	1 pc	7	Middle stretcher (with logo)	1 pc
2	Wooden jaw	1 pc	8	Middle stretcher (without logo)	1 pc
3	Wooden jaw face	1 pc	9	Short side stretcher	2pcs
4	Spindle HV 515	1 pc	10	MDF shelf	1 pcs
5	Left leg	2 pcs	11	Worktop support	2 pcs
6	Right leg	2 pcs	12	Spindle key	1 pc

!!! WARNING – Wooden parts may have sharp edges!!!

1. Legs assembly



Smear the dowels and the surfaces of the wooden parts with glue and insert them into the holes. **This is very important for successful gluiing of legs**

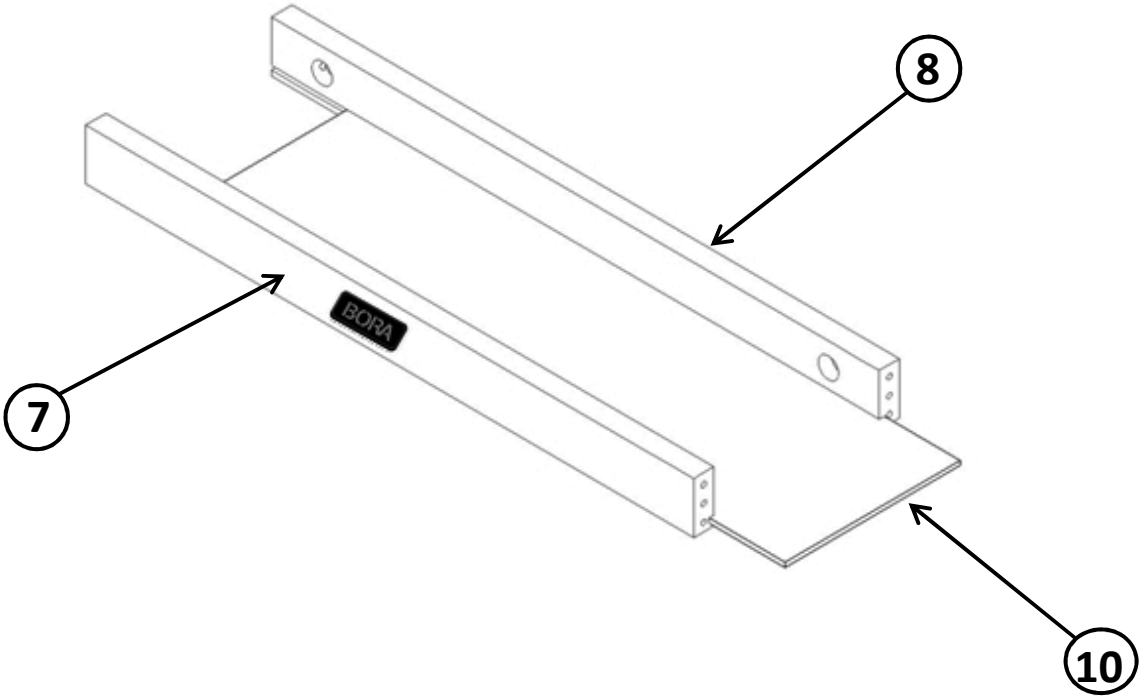
Repeat the same on the 2nd legs (parts 6 + 9 + 11)

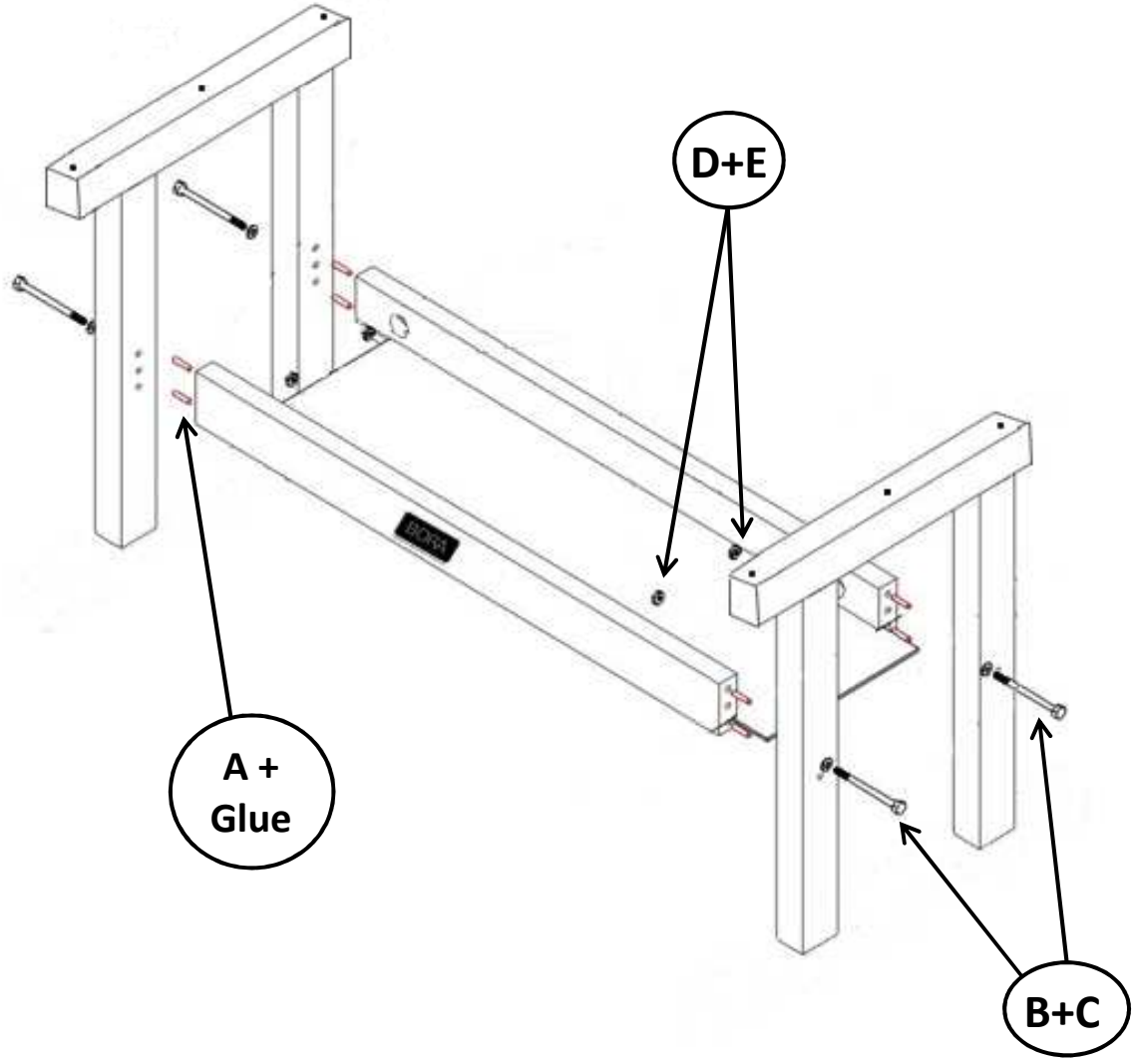


Use 2 screws 5x60mm (G) to fix legs (part 5 + 6) to bench top support (part 11).

Repeat the same on 2nd legs and wait at least 30minutes before next steps.

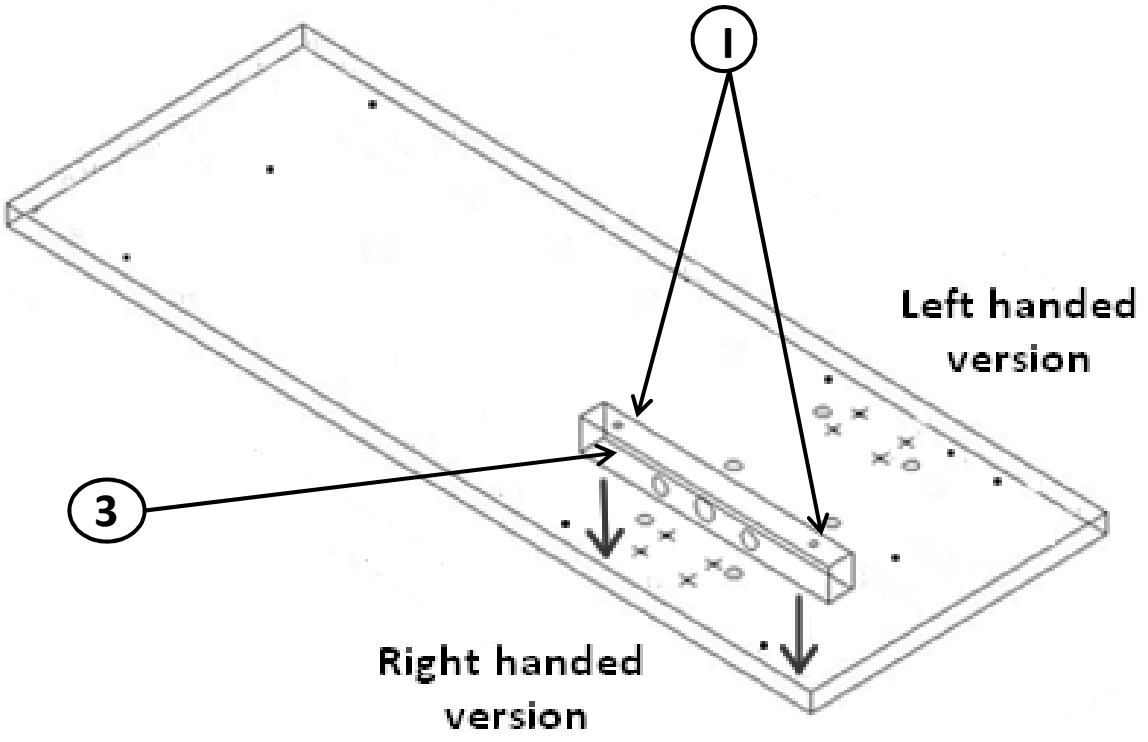
2. Middle stretchers and shelf assembly



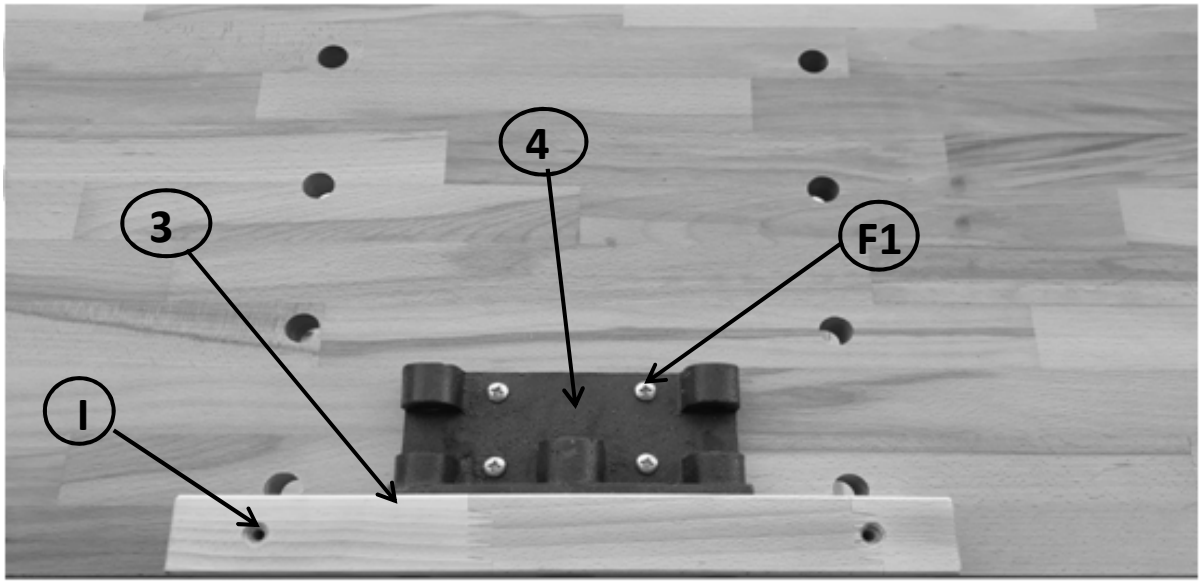


Smear the dowels and the surfaces of the wooden parts with glue and insert them into the holes.

3. Installation of the carpenter's vice

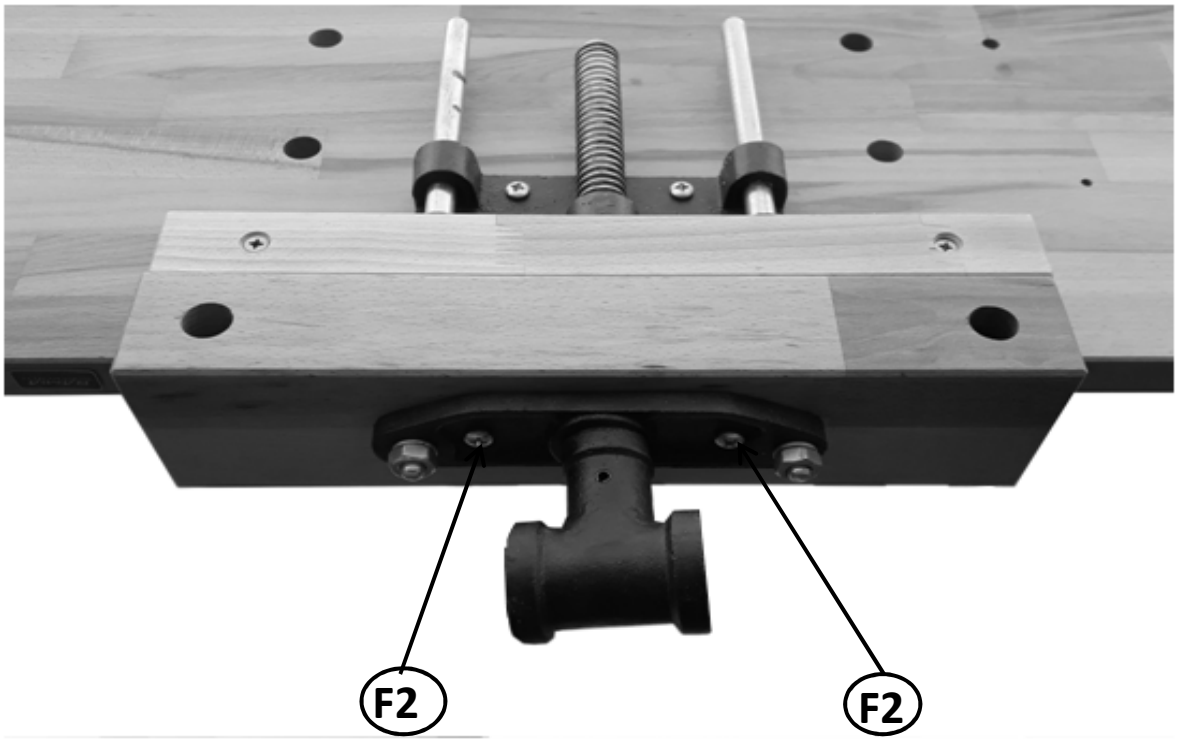


Turn the table top (1) upside down. Before installing the carpenter's vice, decide on its location (right/left). WARNING!!! The table top is now upside down.



Fix the wooden jaw face (part 3) with 5x80 mm screws (I) in the pre-drilled holes. Unscrew the spindle (part 4) from the spindle body and use 6x30 mm screws (F1) to fix it to the bench top according to the pre-drilled holes.

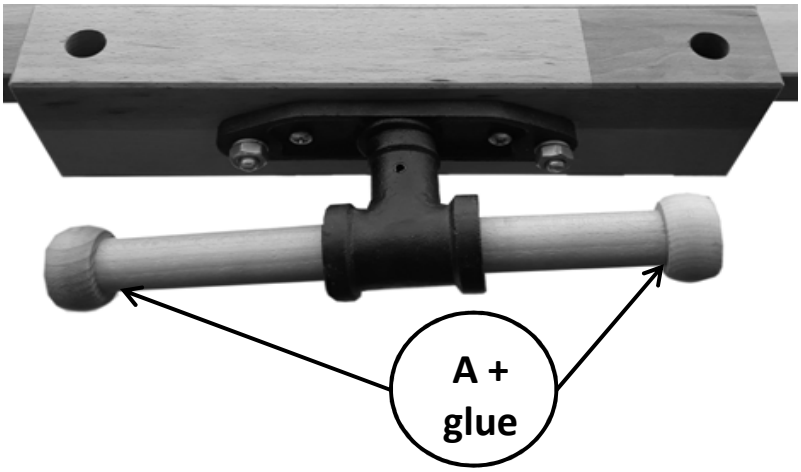
Fit the wooden jaw (part 2) on the spindle guide and rotate it onto the already installed spindle body.



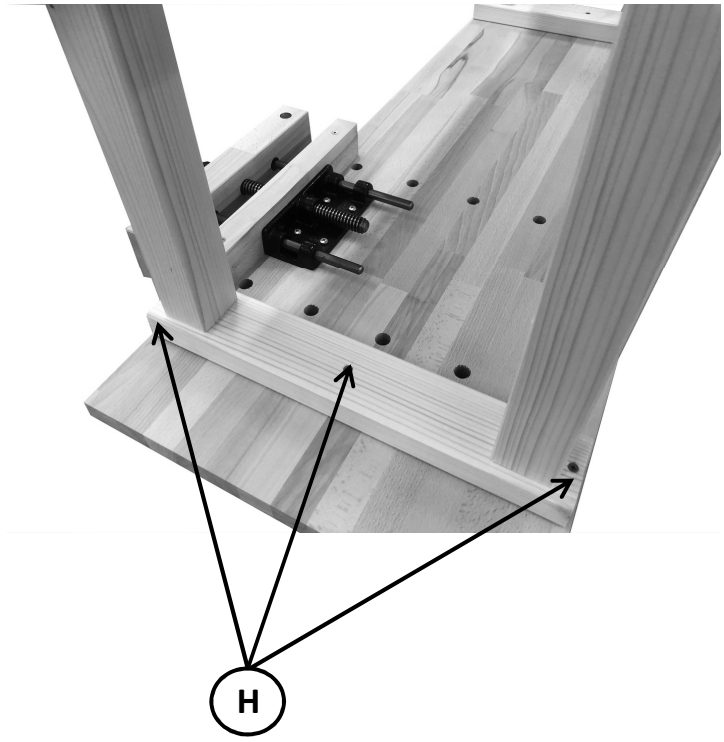
Fully tighten the wooden jaw (part 2) with the spindle and ensure that it is horizontal with the table top. After this, fix the wooden jaw with 6x40 mm screws (F2) to the spindle guide.

4. Installation of the handle in the spindle

On one end of the handle, fix the end with the dowel (A) and glue. Insert it into the spindle and glue the second end on the other end. Leave to dry for at least one hour before use.



5. Table top attaching



The installation is now finished and the table is ready.