

AXMINSTER

PROfessional

SD3886B
Bandsaw
230V



CE
UK
CA



The packaging is suitable for recycling.
Please dispose of it in a responsible manner.



EU Countries Only
Do not dispose of electric tools together with
household waste material. By law they must be
collected and recycled separately.



Fully read manual and safety
instructions before use.
Save this manual for future
reference.



Eye protection
should be worn



Ear protection
should be worn



Dust mask
should be worn



Hazard

The symbols above advise the correct safety procedures when using this machine.

Original Instructions

Code	113322
Version	1
Published Date	30/7/2025

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1. GENERAL INFORMATION

1.1 FOREWORD

This machine is professional for straight cutting and square cutting of wood material, especially for wood panels cutting.

Some information and illustrations in this manual may differ from the machine in your possession, since all the configurations inherent in the machine complete with all the optional are described and illustrated. Therefore, refer only to that information strictly connected with the machine configuration you have purchased.

With this manual we would like to provide the necessary information for maintenance and proper use of the machine. The distribution network is at your service for any technical problem, spare parts or any new requirement you may have for the development of your activity.

This manual must be read and understood before operating the machine. This will provide a better working knowledge of the machine, for increased safety and to obtain the best results.

To better stress the importance of some basic passages, they have been marked by some preceding symbols:



WARNING Indicates imminent risks which may cause serious injury to the operator or other persons. Be careful and scrupulously follow the instructions.



CAUTION A statement advising of the need to take care lest serious consequences result in harm to material items such as the asset or the product.

1.2 MACHINE IDENTIFICATION

There is a identification plate fixed to the machine, containing the manufacturer's data, serial number, year of construction, and technical specifications.

1.3 CUSTOMER SERVICE RECOMMENDATIONS

Apply the machine to skilled and authorized technical staff to carry out any operation dealing with parts disassembly. Keep to the instructions contained in this manual for the correct use of the machine.



CAUTION Only the skilled and authorized staff shall use the service the machine after reading this manual. Respect the accident prevention regulations and the general safety and industrial medicine rules.

2. SAFETY PRECAUTIONS

2.1 SAFETY REGULATIONS



WARNING Read carefully the operation and maintenance manual before starting, using, servicing and carrying out any other operation on the machine.

The manufacturer disclaims all responsibilities for damages to persons or things, which might be caused by any failure to comply with the safety regulations.

- It is prohibited to use the machine when under the influence of alcohol, drugs or medication.

- The operators must carefully read the manual paying particular attention to the warning and safety notes. Furthermore, they must be informed on the dangers associated with use of the machine and the precautions to be taken, and must be instructed to periodically inspect the guards and safety devices.

- Before carrying out adjustment, repair or cleaning work, disconnect the machine from the electric power by setting the main switch to stop.

- After an initial bedding-in period or many hours of operation, the driving belts may slacken; this causes an increase in the tool stopping time (the stopping time must be less than 10 seconds). Immediately tighten them.

- The working area around the machine must be kept always clean and clear, in order to have an immediate and easy access to the switchboard.
- Never insert materials which are different from those which are prescribed for the machine utilization.
- Never process pieces which may be too small or too wide to the machine capacity.
- Do not work wood which has evident defects(cracks, knots, metal parts, etc)
- Keep hands clear from the tool; feed the piece with the aid of a pusher.
- Keep the tools tidy and far away from those not authorized persons.
- Use qualified tools, never use cracked, buckled or wrong polished tools; never use irregular, dull tools; never use distorted blade.
- Never use the tools beyond the speed limit recommended by the producer.
- Always wear gauntlets when handling the tools.
- Mount the tools in the right machining direction.
- Never start the machine before having correctly installed all protections. Without protections or damage caused by person should install and complete in time, or forbid to start machine. Never install protections.
- Connect the dust suction hoods to an adequate suction system; suction must always be activated when the machine is switched on.
- Never open the door or other protections when the machine or the system is operating.
- Before start machine, check if lock main blade and scoring blade. After starting machine, check if turning direction of main blade and scoring blade is right, start to work after revolving speed is stable.
- Never cutting on log directly
- Many unpleasant experiences have shown that anybody may wear objects which could cause serious accidents. Therefore, before starting working, take any bracelet, watch or ring off.
- Button the working garment sleeve well around the wrists.
- Take any garment off which, by hanging out, may get tangled in the MOVING UNITS.
- Always wear strong working footwear, as prescribed by the accident-prevention regulations of all countries
- Use protection glasses. Use appropriate hearing protection systems (headsets,earplugs,etc.) and dust protection masks.
- Never let unauthorized people repair, service or operate the machine.
- Any transport, assembly and dismantling is to be made only by trained staff, who shall have specific skill for the specified operation.
- The operator must never leave the machine unattended during operation.
- During any working cycle break, switch the machine off.
- In case of long working cycle breaks, disconnect the general power supply.
- When breakdown happen, please switch the machine off and pull up power line, seek help from professional person. If wood material block machine, please backward material.
- Clean offcut, saw dust timely during operation.
- Keep ground around machine clear, no stack flammable and combustible materials.
- The machine needs to be applied in the case of good sight and sufficient lighting.
- The machine needs to be powered by a power line with over current protection.



WARNING Manufacturer got no responsibilities for accidents caused by electrical parts to be connected to the machine by unqualified personnel and incorrect installation.



WARNING Manufacturer got no responsibilities for accidents caused by changing machine function or spare parts arbitrarily by users or any person.



WARNING Manufacturer got no responsibilities for accidents caused by operation under missing parts or damage condition of the machine.

2.2 RESIDUAL RISKS



WARNING Despite the abundance of all safety regulations and rules described in this manual, some extra risks may still happen and the followings are most often observed:

- Contact with tool
- Contact with moving parts (belts, pulleys, etc..)
- Recoil of the piece or part of it
- Accidents due to wood splinters or fragments
- Tool insert ejection
- Electrocution from contact with live parts
- Danger due to incorrect tool installation
- Inverse tool rotation due to incorrect electrical connection
- Danger due to dust inhalation in case of working without vacuum cleaner

2.3 SAFETY AND INFORMATION SIGNALS

This signal may be applied on the machine; in some cases they indicate possible danger conditions, in others they serve as indication. Always take the utmost care.



Risk of eye injury. Wear eye protection



Wear hearing protection systems.



Danger of electric shock. Do not access the area when the machine is powered



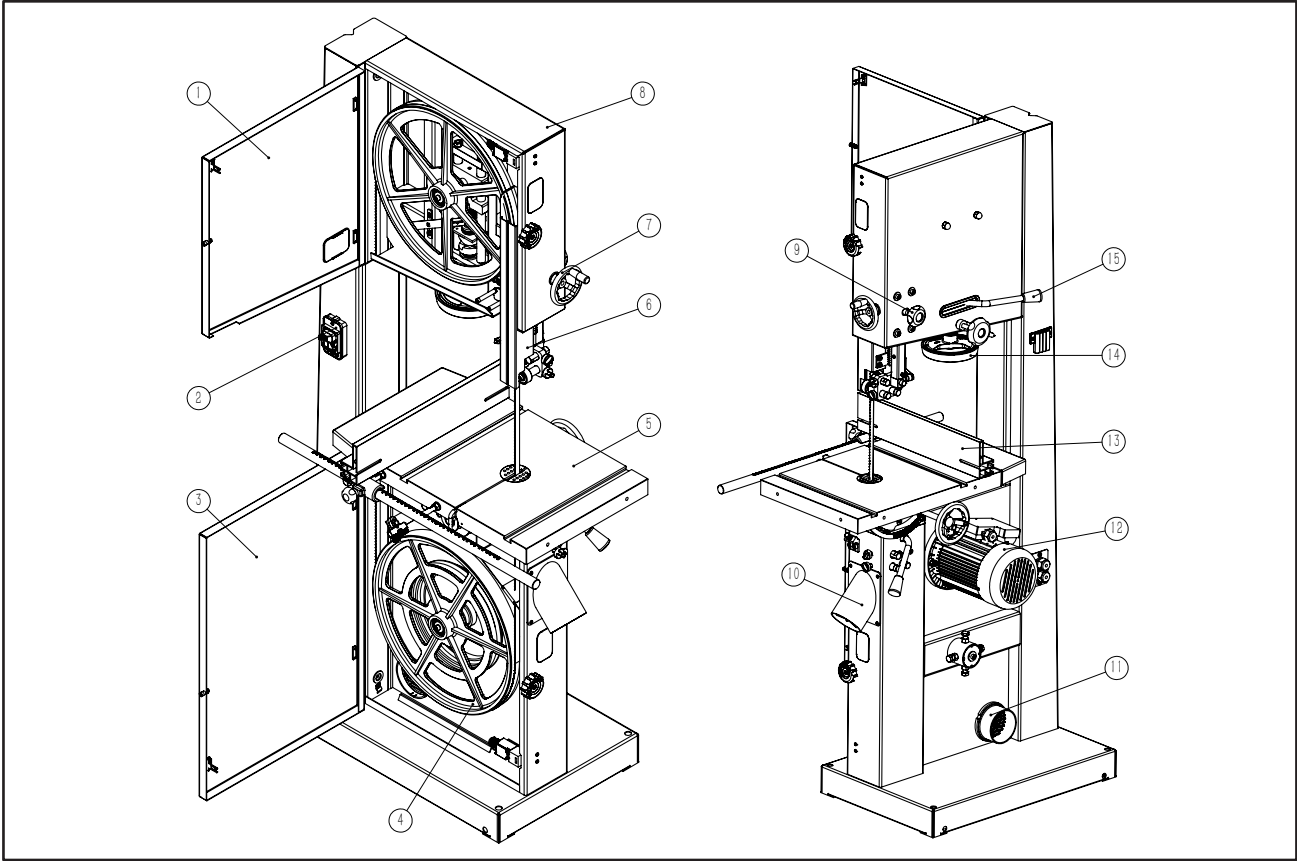
Carefully read and understand the manual before using the machine

INFORMATION SIGNALS:

- Indicate the technical characteristics, direction of rotation and inclination, block and release, etc.
- Carefully following the directions to simplify the use and adjustment of the machine.
- The signals are graphically described and do not require further explanation.

3. DPECIFICATIONS

3.1 MAIN COMPONENTS



- 1-Upper door

2-Switch

3-Lower door

4-Lower wheel

5-Table

6-Blade guard

7-Lifting knob

8-Upper wheel
- 9-Lock handle

10-Dust port

11-Dust port

12-Motor

13-Rip fence

14-Blade tension knob

15-Quick tension handle

3.2 TECHNICAL SPECIFICATION

SPECIFICATION	BS450E
Motor voltage	230V/50Hz 400V/50Hz 230V/60Hz
Power	1.5kW
Blade length	3886mm
Blade width	6-33mm
Max. cut depth	330mm
Throat width	447mm
Blade speed	400/900m/min
Table size	400X546mm
Table tilt	-5-45°

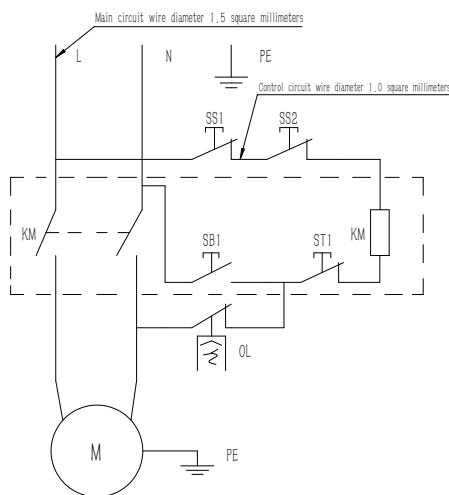
3.3 ELECTRICAL CONNECTION

- Electrical installation should be carried out by competent, qualified personnel.
- The mains connection should be made using the terminal box.
- Replacement of the power supply cable should only be done by a qualified electrician.

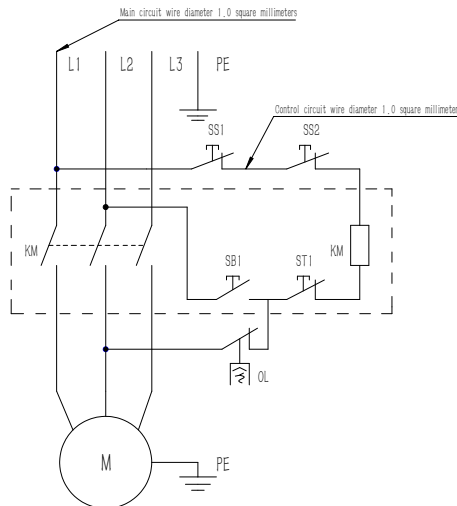


WARNING

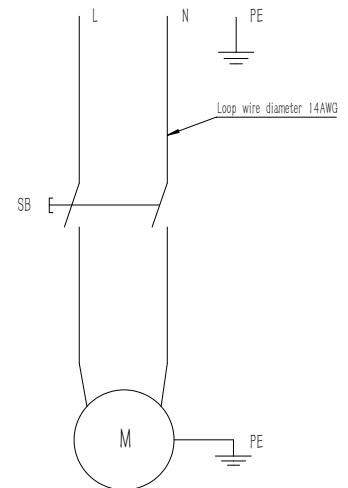
To avoid electrocution or fire, any maintenance or repair to electrical system should be done only by qualified electricians using genuine replacement parts.



230V 50HZ



400V 50HZ



230V 60HZ

3.4 NOISE LEVEL

	No load	load
Sound Pressure Level	< 80dB(A)	< 90dB(A)
Sound Power Level	< 90dB(A)	< 100dB(A)

The noise levels measured are emission levels and not necessarily the safe working level. Although there is a correlation between the emission levels and the exposure levels, this cannot be used reliably to determine whether or not further precautions are required. The factors which affect the actual level of operator exposure include the duration of exposure, the ambient characteristics and other sources of emission, for example, the number of machines and other adjacent machining. The permitted exposure values may also vary from country to country. Nevertheless, this information allows the user of the machine to better evaluate the dangers and risks.

Other factors which reduce exposure to noise are :

- correct tool choice
- tool and machine maintenance
- use of hearing protection systems(e.g.headsets,earplugs,...)



WARNING Please use the hearing protection systems if the above mentioned noise levels exceed 95dB(A).

3.5 DUST EXTRACTION

If this band saw is operated indoors, it is recommended to have it connected to a dust collector. The suction connector, supplied with the machine, has to be fitted to the dust ejection port of the saw for this purpose. The diameter of the suction connector is 100mm.

- People usually process oak or beech wood will have membrane mucosa nasi much easier than others
- Experience shows that skin contact with oak or beech dust does not cause cancer



WARNING Wood dust and chips, together with an ignition source and the oxygen in the ambient air, can cause fires and explosions, injuries and allergies.

4. INSTALLATION

4.1 INSTALLATION ZONE CHARACTERISTICS



WARNING

It is prohibited to install the machine in explosive environments.

The installation zone must be selected evaluating the work space required depending on the dimension of the pieces to be machined, and taking into account that a free space of at least 800mm must be left around the machine. It is also necessary to check the floor capacity and its surface, so that the machine base is evenly resting on its four supports. A power outlet and a chip-suction system connection shall be close to the selected machine setting and it must be conveniently lighted.

4.2 INSTALL OF LOOSE PARTS-INTRODUCTION

A few elements will be disassembled from the machine main structure due to packaging and shipping requirements. These loose parts should be installed as follows.



WARNING

Please tighten all bolts and nuts absolutely. Otherwise, may cause machine wobble or serious injury to the operator or other persons.

4.2.1 INSTALL TABLE

Tools required for assembly:

- Faucet spanner
- Put the table A onto the trunnion. Aline the mounting holes which are on the bottom of table to the four holes on trunnion.
- Use four hex bolt 1, four teeth washer 2 and four flat washer 3 to mount the table A to trunnion.

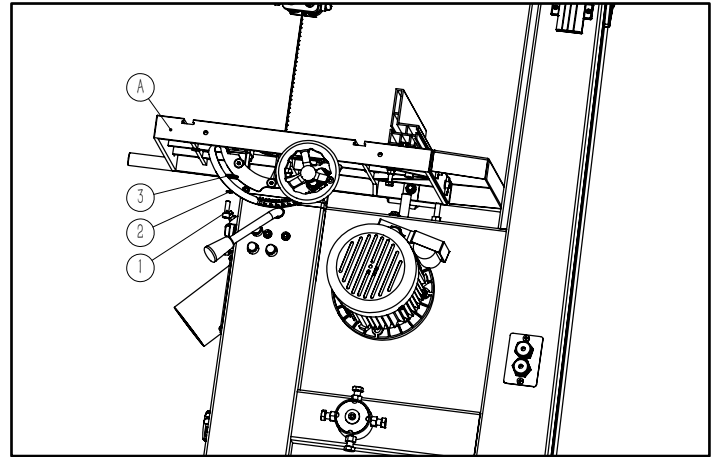


Fig.4.2.1

4.2.2 INSTALL FRONT RAIL AND RIP FENCE

- Put nut 2 and washer 3 on front rail 1
- Make front rail through table A, after leveling rail, lock by other nut and washer.
- Along with rail A, slide RIP FENCE B on the table

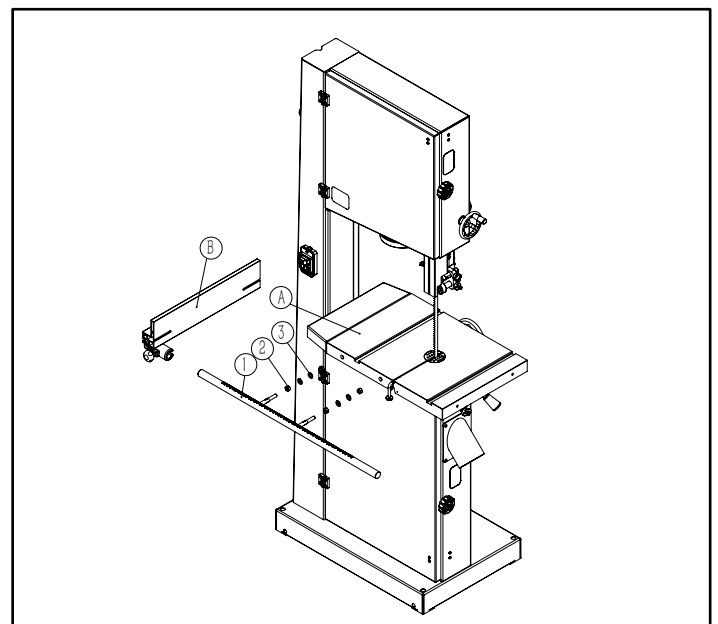


Fig.4.2.2

5. ADJUSTMENT AND OPERATION



WARNING

Handle the tools with protective gloves.

5.1 CENTERING TABLE AND TILTING

- Centering table can be adjusted. Loosen the four bolts which hold the lower table trunnion, and adjust freely. Place the blade in the middle of the faucet and make it be parallel to the slotted side of table.
- The table can be tilted from 0 to 45 degree. To tilt, loosen the wing nut A of the table trunnion. Tighten the wing nut again when we get the required angle.
- It is recommended to verify the correct angle setting by making trial cuts in scrap wood.

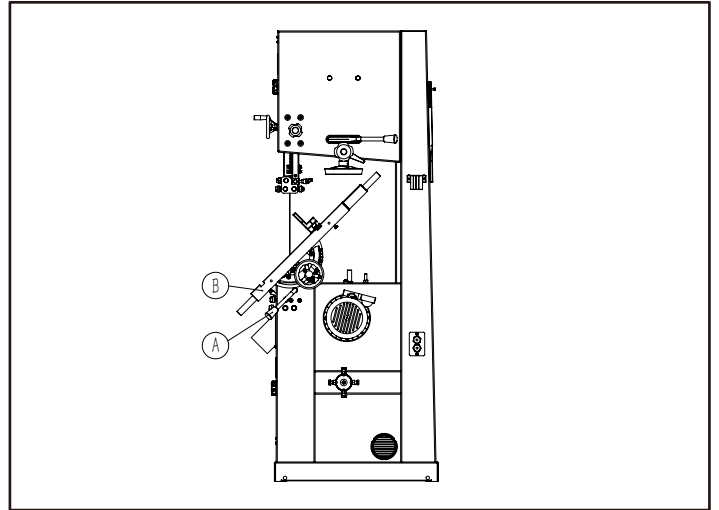


Fig.5.1

5.2 SETTING TABLE SQUARE WITH BLADE

- Please refer to Fig 5.1
- Loosen the wing nut on the trunnion and check the table with a square and adjust the table at 90 degree with the blade, then adjust the pointer to 0 degree.

5.3 CHANGING AND SETTING THE BLADE

- This band saw is factory-equipped with a general purpose wood cutting blade, the blade set. To change the blade, remove the connect board from the table. Then loose the quick tension handle C and blade tension handle A, take down the blade.
- After change blade, firstly adjust tension handle C, then adjust blade tension handle A, and rotate upper wheel and adjust handle B, make the blade in the middle of rubber wheel position. Then clamp the wing nut on clamp handle B.

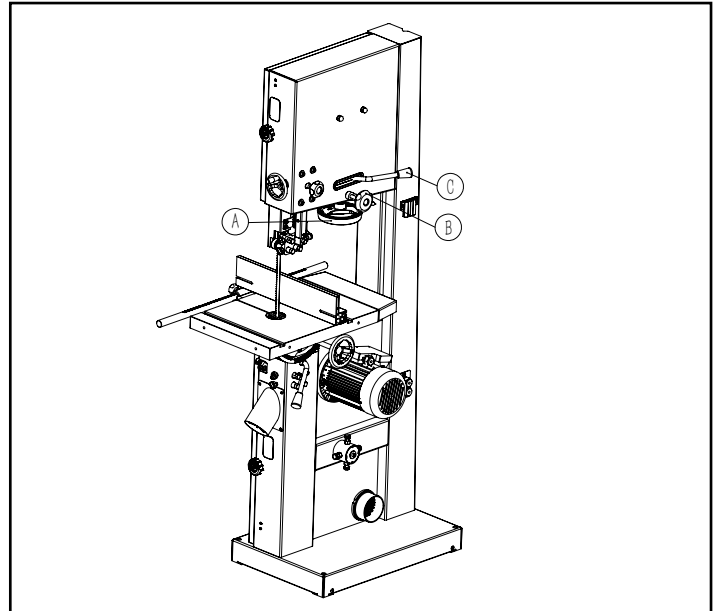


Fig.5.3

5.4 BLADE GUIDING

- The saw blades guides of this band saw ensure an exact guiding of the blade for clean cuts. When using narrow blades, ensure that the lower blade guide positively support the blade from both sides and the rear. Set bearings of the upper blade guide to within approx. 0.5mm of the blade, or the guide bearings will be easily broken.

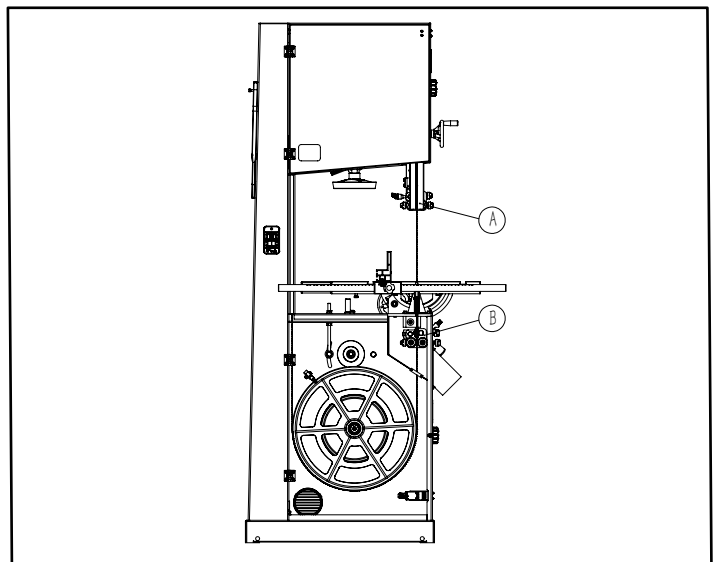


Fig.5.4

5.5 SETTING CUTTING HEIGHT

- The upper blade guide should always be set as close as practical against the work. To adjust, loosen the clamp handle B, rotate handle A to adjust upper guide close to material, tighten handle B.

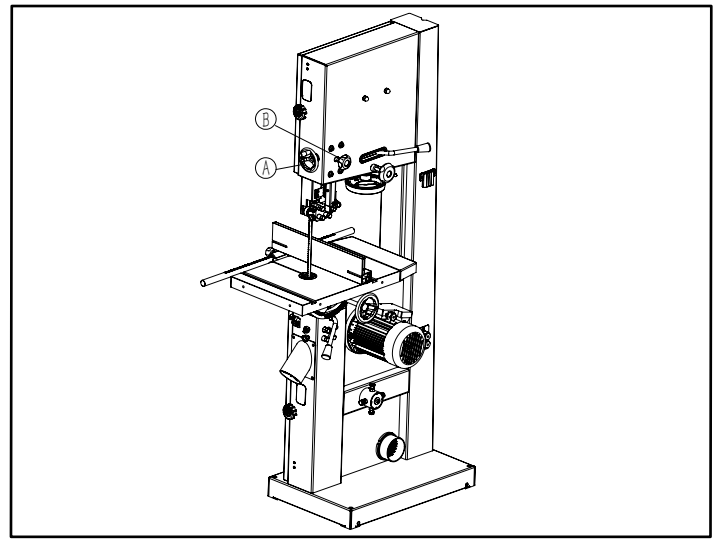


Fig.5.5

6. TROUBLE SHOOTING



WARNING

- For any information or problem contact your area dealer or our technical service center. The necessary interventions must be carried out by specialized technical personnel.

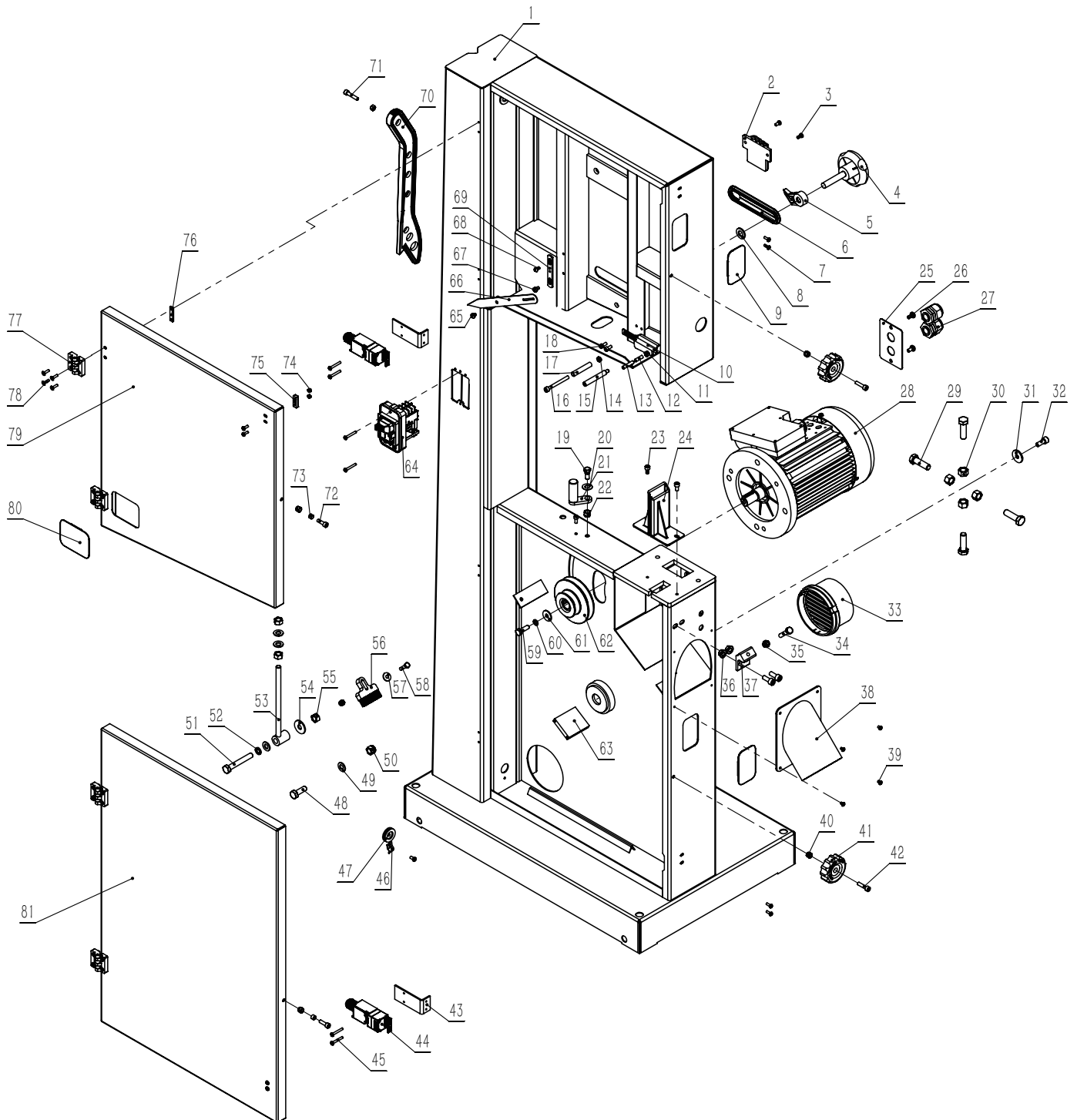
- Before carrying out any fault service or maintenance work, please always TRUN OFF THE SWITCH, UNPLUG POWER CABLE, WAIT FOR SAW BLADE TO COME TO STANDSTILL.

Trouble	Possible Cause	Solution
Saw stops or will not start	1. Saw unplugged	1.Check plug connections
	2. Fuse blown or circuit breaker tripped	2.Replace fuse or reset circuit breaker
	3.Cord damaged	3.Replace cord
Does not make accurate 45° or 90° cuts	1.Stop screw not adjust correctly	1.Adjust stop screw, check angle of blade and table with square
	2.Angle pointer not set accurately	2.Adjust pointer and check blade with square
	3.Miter gauge out of adjustment	3.Adjust miter gauge
Blade wanders during cut	1.Fence not aligned with blade	1.Check and adjust fence
	2.Warped wood	2.Select another piece of wood
	3.Excessive feed rate	3.Reduce feed rate
	4.Incorrect blade for cut	4.Change correct type blade
	5.Blade tension not set properly	5.Set blade tension according to blade size
	6.Guide bearings not set properly	6.Review guide bearing adjustment on pages 8&9
Saw makes unsatisfactory cuts	1.Dull blade	1.Replace blade
	2.Blade mounted wrong	2.Teeth should point down
	3.Gum or pitch on blade	3.Remove blade and clean
	4.Incorrect blade for cut	4.Change correct type blade
	5.Gum or pitch on table	5.Clean table
Blade does not come up to speed	1.Extension cord too light or too long	1.Replace with adequate size and length cord
	2.Low shop voltage	2.Connect with local electric company
Saw vibrates excessively	1.Base on uneven floor	1.Reposition on flat, level surface
	2.Bad V-belt	2.Replace V-belt
	3.Motor mount is loose	3.Tighten motor mount hardware
	4.Loose hardware	4.Tighten hardware

PARTS DIAGRAM

NOTE: Please reference the Manufacturer's Part Number when calling for Replacement Parts. For Parts under Warranty, the Serial Number of your machine is required.

FRAME ASSEMBLY



PARTS LIST

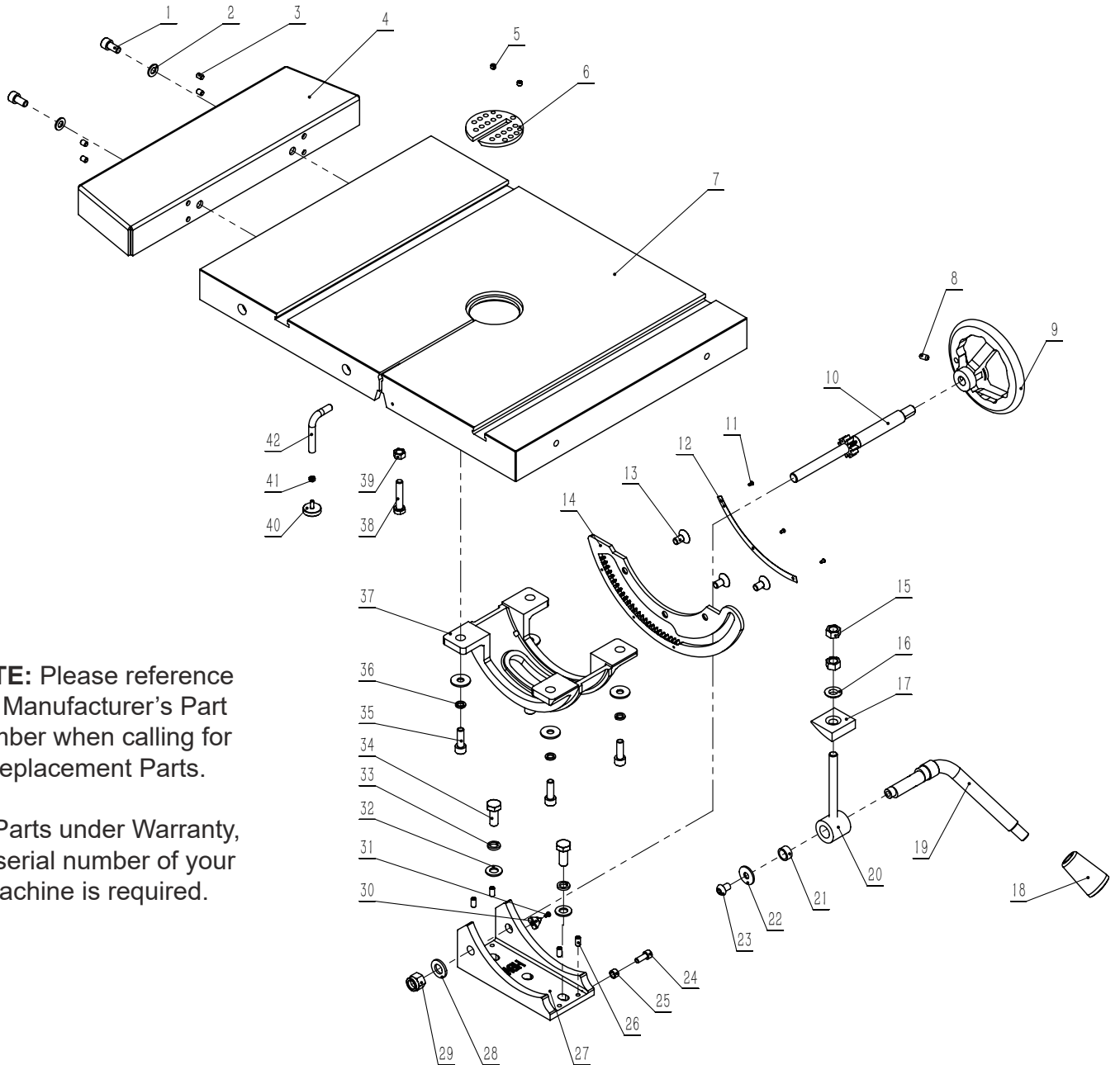
FRAME ASSEMBLY

No.	Part No.	Descriptions	Q'ty
1	BS450E011000A	Frame	1
2	JL26090001	Tool holder	1
3	M5X10GB818B	Cross recessed pan head screw	4
4	JXBS2401010006-001	Adjustable handle	1
5	JXBS2401010007-001	Locking handle	1
6	JL26030019	Dust pad	1
7	M4X12GB818Z	Cross recessed pan head screw	4
8	WSH12GB97D1B	Flat washer	1
9	JMBS1404010001	Window	2
10	JMBS1801010006	Connecting plate	1
11	M6GB6170B	Hexagon nut	2
12	JXBS2401010018	Plastic tube	1
13	M6X30GB77B	Hexagon socket screw	1
14	M6GB6172D1B	Hexagon nut	1
15	BS350D010018	Guiding column	1
16	M6X60GB70D1Z	Hexagon socket screw	1
17	BS350A010011	Sleeve tube	1
18	M5X12GB70D1B	Hexagon socket screw	3
19	JL26010015	Bolt shaft	1
20	WSH10GB955B	Spring washer	1
21	FDBS2001014001	Pad assy.	1
22	M8GB889D1Z	Locking nut	1
23	M6X12GB70D1Z	Hexagon socket screw	2
24	BS450E010001	Lower protection guard	1
25	JL26010011	Wiring plate	1
26	M6X12GB818B	Cross recessed pan head screw	2
27	JL91046100	M20 No-pull off	2
28	YYH900154	Motor	1
29	M12X40GB5783B	Hexagon head bolt (full thread)	4
30	M12GB6170B	Hexagon nut	4
31	WSH8GB5287B	Extra-big washer	1
32	M8X20GB70D1B	Hexagon socket screw	3
33	BS350H010005	Dust port	1
34	M8X35GB5783Z	Screw	1
35	M8GB6170B	Hexagon nut	1
36	M8GB6177D1B	Hexagon flange nut	2
37	BS350D010006	Fixing seat	1
38	FDBS610A010013	Side dust port	1
39	M4X6GB818Z	Cross recessed pan head screw	4
40	M6GB889D1Z	Locking nut	3
41	JL26010006	Door handle	2

No.	Part No.	Descriptions	Q'ty
42	M6X25GB70D1Z	Hexagon socket screw	2
43	BS350A010006A	Mirco switch seat	2
44	QKS8	Mirco switch	2
45	M4X30GB818Z	Cross recessed pan head screw	6
46	1502014-02	Cable plate	2
47	XJCT-6X20X2	Rubber sleeve	2
48	M10X30GB5783Z	Screw	1
49	WSH10GB97D1Z	Flat washer	4
50	M10GB889D1Z	Locking nut	1
51	M10X70GB5783Z	Hexagon screw	1
52	WSH10GB93Z	Spring washer	1
53	BS450E010002	Motor rod	1
54	WSH10GB96D1Z	Big washer	1
55	M10GB6170Z	Hexagon nut	3
56	JL26010003	Brush	1
57	WSH6GB96D1Z	Big washer	1
58	M6X25GB5783Z	Hexagon screw	1
59	M8X25GB5783BF	Hexagon screw	1
60	WSH8GB93B	Spring washer	1
61	WSH8GB96D1B	Big washer	1
62	BS450E020001	Motor pulley	1
63	BS350D010019	Dust plate	1
64	KJD11-10F-230V	Magnetic switch	1
65	JL26010010	Needle screw	1
66	FDBS510A010001	Needle	1
67	JL27010019	Shoulder screw	1
68	M5X10GB70D2Z	Hexagon screw	1
69	JL27010005	Needle plate	1
70	JL81100003	Plastic push	1
71	M6X30GB70D1B	Hexagon socket screw	1
72	M6X20GB70D1Z	Hexagon socket screw	2
73	JL26010007	Sleeve	2
74	M4GB6170Z	Hexagon nut	4
75	JL27010017	Thread plate	2
76	BS350A010005	Thread plate	4
77	BS350B010400	Hinge	4
78	M4X16GB70D3B	Hexagon screw	16
79	BS450E012001A	Upper door	1
80	BS450B010004A	Door window	1
81	BS450E013001A	Lower door	1

PARTS DIAGRAM

TABLE ASSEMBLY



NOTE: Please reference the Manufacturer's Part Number when calling for Replacement Parts.

For Parts under Warranty, the serial number of your machine is required.

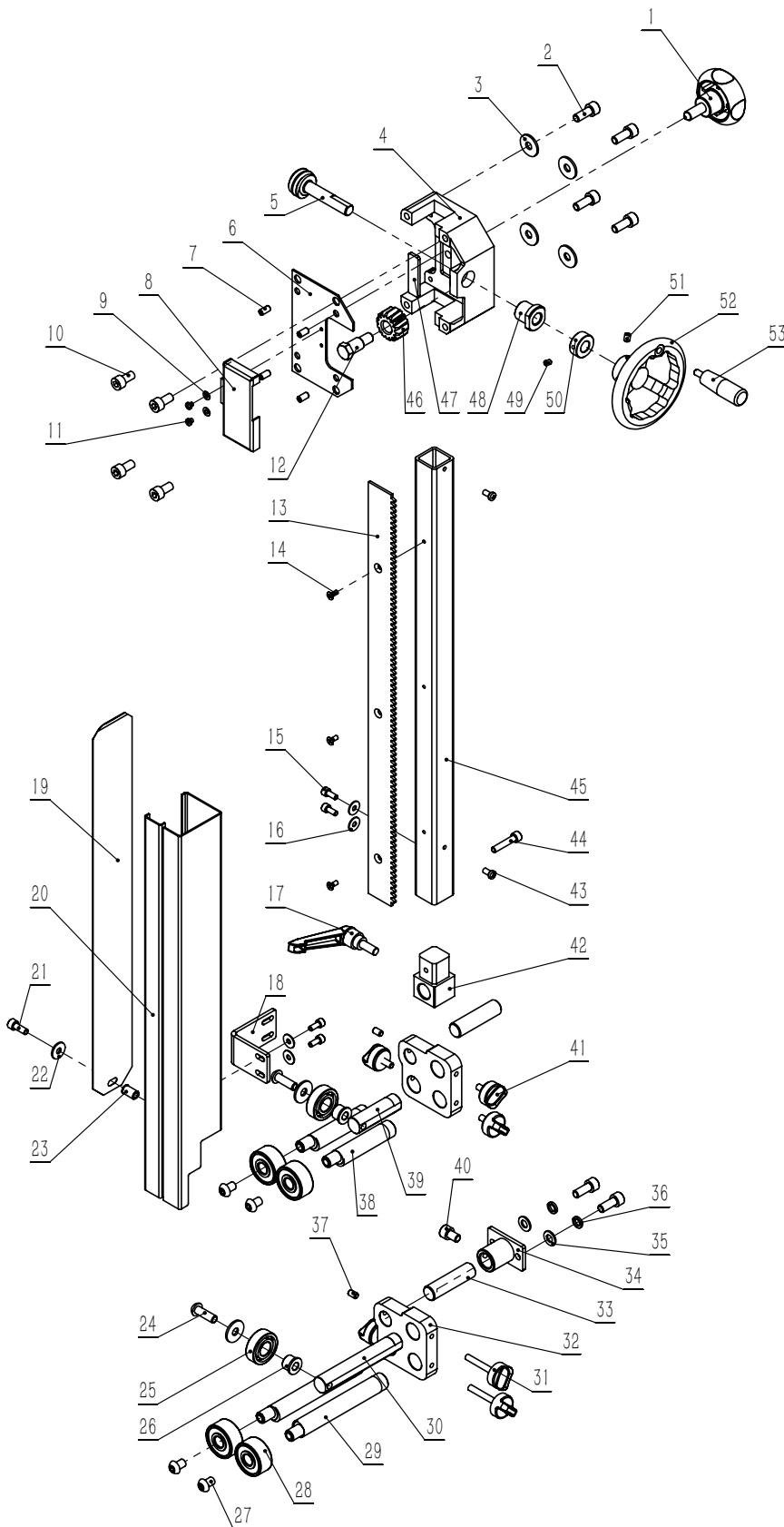
PARTS LIST

TABLE ASSEMBLY

No.	Part No.	Descriptions	Q'ty	No.	Part No.	Descriptions	Q'ty
1	M8X16GB70D1Z	Hexagon socket screw	2	22	WSH8GB96D1B	Big washer	5
2	WSH8GB97D1Z	Flat washer	2	23	M8X12GB70D2B	Hexagon socket screw	1
3	M6X8GB77B	Hexagon socket screw	4	24	M6X16GB70D1B	Hexagon socket screw	1
4	BS450A030002	Extension table	1	25	JMBS1403030008	Eccentric sleeve	1
5	M6X5GB77B12D9	Hexagon socket screw	2	26	M6X12GB77Z	Hexagon socket screw	4
6	JL26050008A-001S	Table insert	1	27	BS350C030005A	Support seat	1
7	BS450A030001A	Table	1	28	WSH12GB97D1B	Flat washer	1
8	M6X12GB80B	Hexagon socket screw	1	29	M12GB889D1B	Locking Nut	1
9	SGSL-D125-d12A	Handwheel	1	30	JXBS2401031008A	Indicator	1
10	JMBS1403030007	Gear shaft	1	31	M3X5GB818Z	Screw	1
11	RVT2D5X5GB827C	Label screw	3	32	WSH10GB97D1B	Flat washer	2
12	JMBS1403030006	Angle label	1	33	WSH10GB93B	Spring washer	2
13	M8X16GB70D3Z	Hexagon screw	3	34	M10X25GB5783B	Hexagon screw	2
14	JMBS1403030003	Rack	1	35	M8X25GB70D1B	Hexagon socket screw	4
15	M10GB6170B	Hexagon nut	2	36	WSH8GB93B	Spring washer	4
16	WSH10GB849B	Ball washer	1	37	BS350C030002A	Trunnion bracket	1
17	BS350C030004	Pad	1	38	M8X40GB5781B	Hexagon screw	1
18	1904011	Handle ball	1	39	M8GB6170B	Hexagon nut	1
19	BS450A015001A	Eccentric handle	1	40	BS350B030003	Magnet	1
20	BS350C016003A	Tension sleeve	1	41	M4GB6170Z	Hexagon nut	1
21	BS350A012002	Eccentric handle sleeve	1	42	BS350B030002A	Support pin	1

PARTS DIAGRAM

GUIDE POST ASSEMBLY



NOTE: Please reference the Manufacturer's Part Number when calling for Replacement Parts.

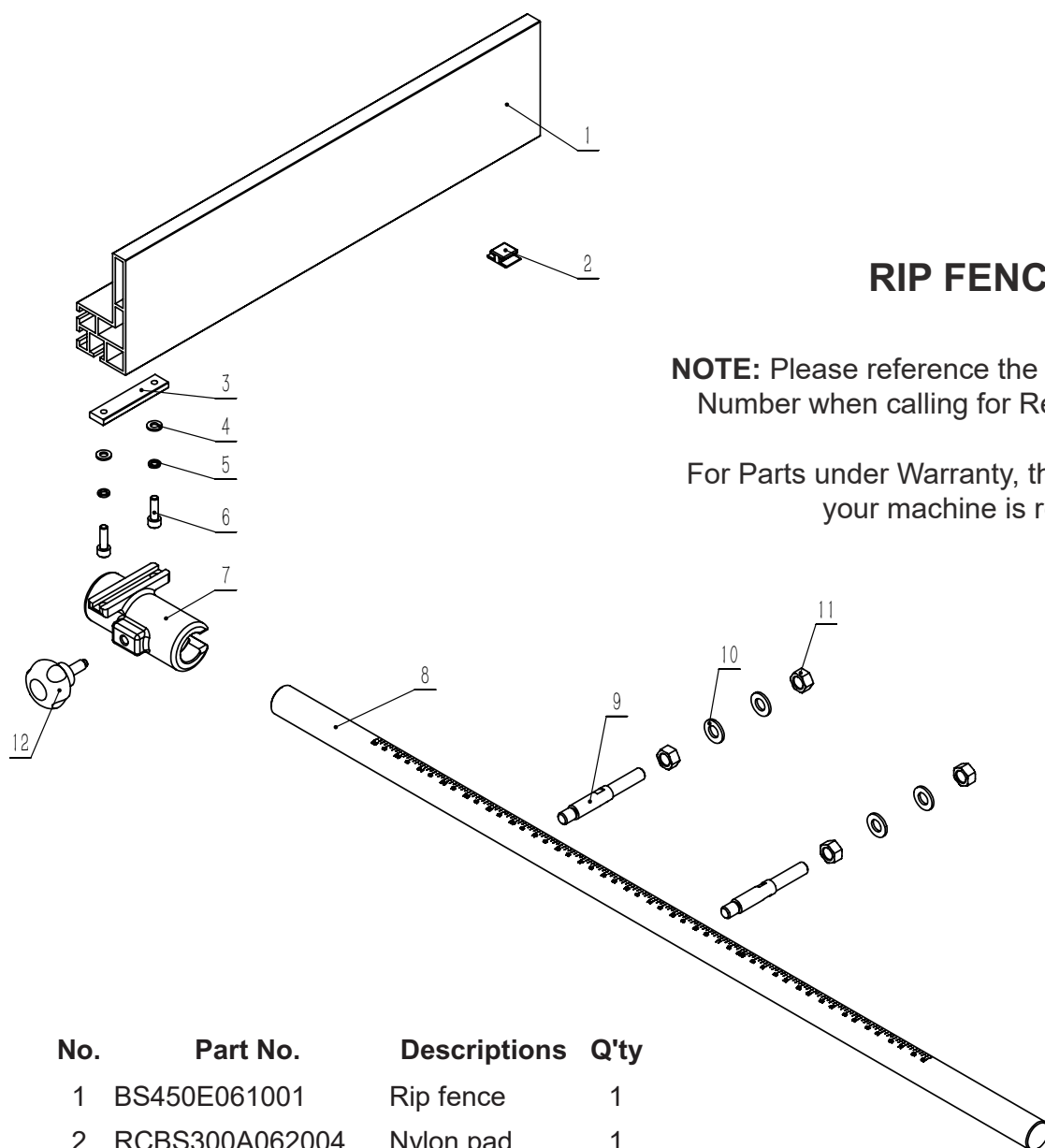
For Parts under Warranty, the serial number of your machine is required.

PARTS LIST

GUIDE POST ASSEMBLY

No.	Part No.	Descriptions	Q'ty	No.	Part No.	Descriptions	Q'ty
1	BS450A050006	Locking handle	1	27	M8X12GB70D2B	Hexagon screw	4
2	M8X20GB70D1B	Hexagon screw	6	28	GB/T 276-94	Bearing	4
3	WSH8GB96D1B	Big washer	6	29	BS450E052001	Long shaft	2
4	JL26040008	Gear seat	1	30	BS450E052003	Rear shaft	1
5	JL26040004	Worm	1	31	YZBS-B-25-M6X40	Locking handle	2
6	BS510B050001	Cover	1	32	BS450E051001	Upper guide	2
7	M6X12GB77B	Screw	4	33	BS450E050004	Support rod	2
8	BS510B050002	Dust cover	1	34	BS450E052002	Lower support seat	1
9	WSH4GB97D1B	Flat washer	2	35	WSH8GB97D1B	Flat washer	2
10	M8X16GB70D1B	Hexagon screw	4	36	WSH8GB93B	Spring washer	2
11	M4X4GB823Z	Screw	2	37	M6X10GB77B	Hexagon screw	2
12	JL26040006	Bolt	1	38	BS450E051002	Eccentric shaft	2
13	BS610B050001	Rack	1	39	BS450E051003	Rear shaft	1
14	M4X10GB819D1B	Screw	3	40	M8X12GB70D1B	Hexagon screw	1
15	M5X12GB70D1B	Hexagon screw	4	41	YZBS-B-25-M6X13	Locking handle	4
16	WSH5GB96D1B	Big washer	4	42	BS450E050003	Support seat	1
17	KTSB-1-B-M8X63X20	Adjustable handle	1	43	M5X10GB818B	Screw	2
18	BS450E050002	Connecting plate	1	44	M6X30GB70D1B	Hexagon screw	1
19	BS450E050005	Spring leaf	1	45	BS450E050001	Guide rod	1
20	BS450E053002	Panel	1	46	1501006	Bevel gear	1
21	M6X16GB70D1Z	Hexagon screw	1	47	JL26040007	Pad	1
22	WSH6GB96D1Z	Big washer	1	48	JL26040003	Shaft sleeve	1
23	M6X15GB17880D3Z	Nut	1	49	M5X8GB78B	Hexagon screw	1
24	M8X25GB70D2B	Hexagon screw	2	50	CLP12GB884B	Retaining ring	1
25	BRG6202-2RSGB276	Bearing	2	51	M6X8GB77B	Hexagon screw	1
26	BS350C014002	Upper bearing sleeve	2	52	SGSL-D100-d12A	Handwheel	1
				53	JL26020014B	Handle	1

PARTS DIAGRAM & PARTS LIST



RIP FENCE ASSEMBLY

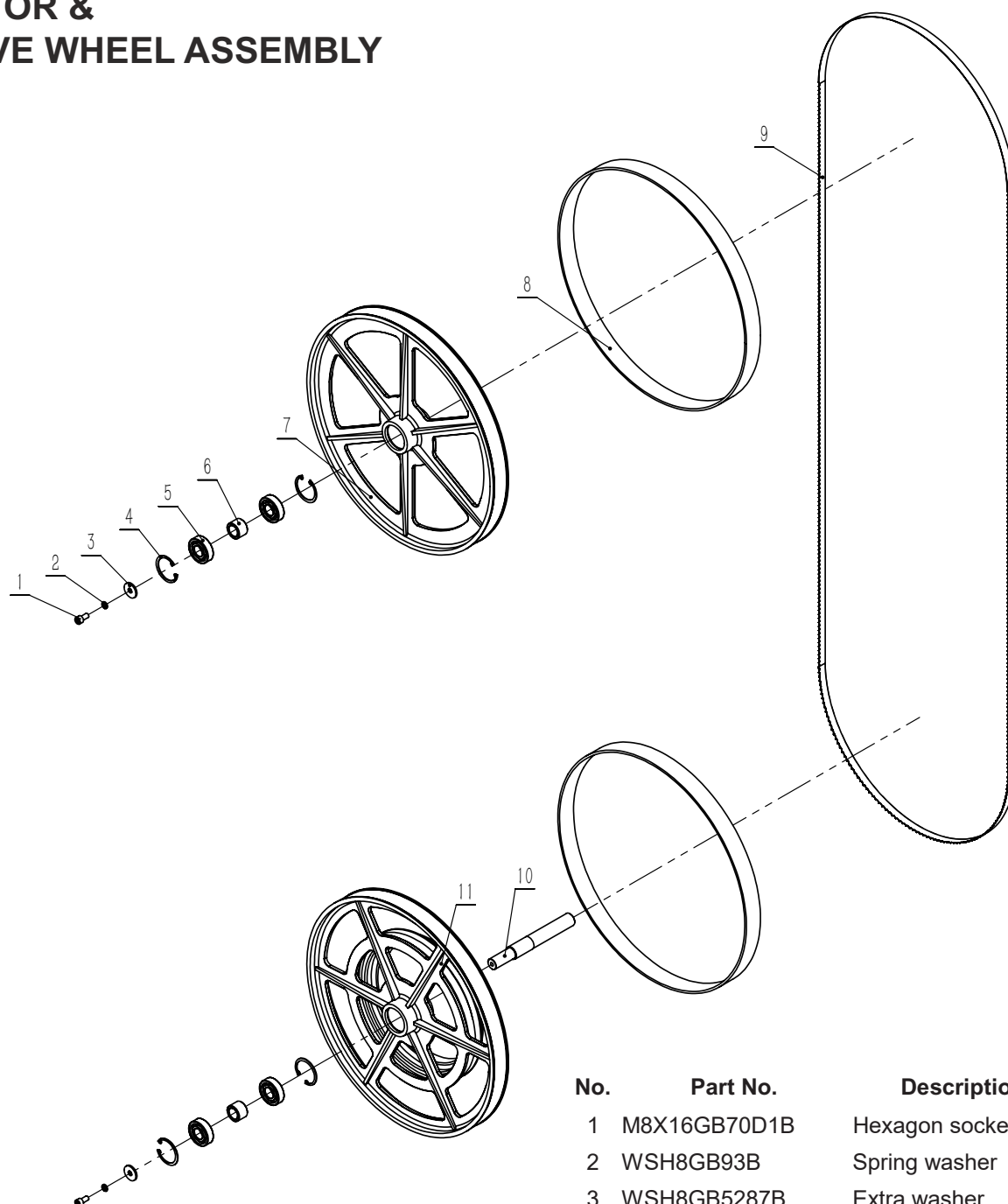
NOTE: Please reference the Manufacturer's Part Number when calling for Replacement Parts.

For Parts under Warranty, the serial number of your machine is required.

No.	Part No.	Descriptions	Q'ty
1	BS450E061001	Rip fence	1
2	RCBS300A062004	Nylon pad	1
3	JMBS1601060002	Locking plate	1
4	WSH6GB97D1Z	Flat washer	2
5	WSH6GB93Z	Spring washer	2
6	M6X20GB70D1Z	Hexagon screw	2
7	BS350F060009A	Handle seat	1
8	BS450A060004	Front guide rail	1
9	JXBS2001060003	Connecting rod	2
10	WSH10GB97D1Z	Flat washer	4
11	M10GB6170Z	Hexagon screw	4
12	SBWBS-B-40-M8X22	Locking handle	1

PARTS DIAGRAM & PARTS LIST

MOTOR & DRIVE WHEEL ASSEMBLY



NOTE: Please reference the Manufacturer's Part Number when calling for Replacement Parts.

For Parts under Warranty, the serial number of your machine is required.

No.	Part No.	Descriptions	Q'ty
1	M8X16GB70D1B	Hexagon socket screw	2
2	WSH8GB93B	Spring washer	2
3	WSH8GB5287B	Extra washer	2
4	CLP47GB893D1B	Spring washer	4
5	BRG6204-2RSGB276	Bearing	4
6	JL26030008	Spacer	2
7	BS450E021001	Upper wheel	1
8	BS450B021002	Rubber wheel	2
9	JT16XD62X3TX3886	Sawblade	1
10	BS450E022002	Lower wheel shaft	1
11	BS450E022001	Lower wheel	1

Declaration of Conformity



Nationality	
GB	The object of the declaration described is in conformity with the relevant GB/EU legislation.
DE	Der Gegenstand der beschriebenen Erklärung stimmt mit den einschlägigen GB/EU-Rechtsvorschriften überein.
FR	L'objet de la déclaration décrite est conforme à la législation GB/UE pertinente.
IT	L'oggetto della dichiarazione descritta è conforme alla legislazione GB/UE pertinente.
ES	El objeto de la declaración descrita está en conformidad con la legislación GB/UE pertinente.
NL	Het voorwerp van de beschreven verklaring is in overeenstemming met de relevante GB/EU-wetgeving.
DK	Genstanden for den beskrevne erklæring er i overensstemmelse med den relevante GB/EU-lovgivning.
SE	Föremålet för den beskrivna deklARATIONEN överensstämmer med den relevanta GB/EU-lagstiftningen.
CZ	Předmět popsaného prohlášení je v souladu s příslušnými právními předpisy GB/EU.
PL	Przedmiot opisanej deklaracji jest zgodny z odpowiednimi przepisami GB/UE.
POR	O objeto da declaração descrita está em conformidade com a legislação GB/UE relevante.
NOR	Gjenstanden for den beskrevne erklæringen er i samsvar med den relevante GB/EU-lovgivningen.
FI	Määritellyn ilmoituksen kohde on asiaankuuluvan Ison-Britannian/EU: n lainsäädännön mukainen.
IS	Hluturinn í lýsingunni er í samræmi við viðeigandi lög GB/ESB.

Object of the Declaration: Axminster Professional SD3886B Bandsaw

UK:

Supply of Machinery (Safety) Regulations
2008 as amended
Electromagnetic Compatibility Regulations
2016 as amended

EU:

Machinery Directive 2006/42/EC
EMC Directive 2014/35/EU

UK Address:

Newhow Limited.
Trading as Axminster Tools
Weycroft Avenue
Axminster, Devon
EX13 5PH

Standards used or references to the other technical specifications in relation to which conformity is declared:

ISO 19085-16:2021, ISO 19085-1:2021, EN 60204-1:2018

IEC 61000-6-4:2019 & IEC 61000-6-2:2019

European Address:

Newhow Limited.
Trading as Axminster Tools
A-201, Haagsche Hof
Parkstraat 83
The Hague
2514 JG
Netherlands

Date: 11/1/2025

Place: Axminster

Charlie Cross
Operations Director