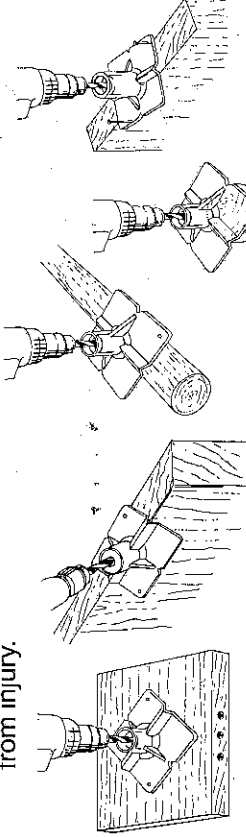


USER INSTRUCTIONS



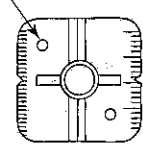
Caution

- Securely hold, with clamps or vise, materials being drilled.
- When drilling, always wear safety glasses to protect eyes from injury.



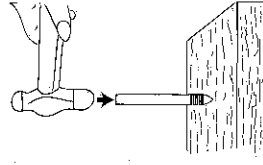
General Information

1. For spheres, use disc shaped recess in bottom of Drill Guide to position Drill Guide on spheres.
2. Use V groove in bottom of Drill Guide to position Drill Guide on cylinders and edges.
3. To find the center line on an edge, put 2 small nails in holes in Drill Guide. Turn Drill Guide so that each nail touches opposite side of the wood to automatically locate center line.



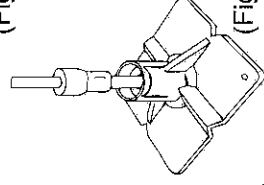
Specific Instructions

Step 1. Locate and mark hole center. Use Centerpunch/Locator (CP/L) to center punch the center of hole. (Fig. 1)



(Fig. 1)

Step 2. With the pointed end of the CP/L facing down, place the 3/16" or 4mm Drill Bushing, with the large end up, over the CP/L and place both into the Drill Guide. (Fig. 2)

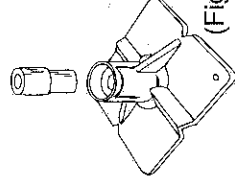


(Fig. 2)

Step 3. Place Drill Guide over center of hole by moving the pointed end of the CP/L to locate the indent centerpunched in

STEP 1. You have centered the Drill Guide over the hole to be drilled when the CP/L "drops" into the hole.

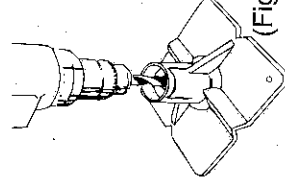
Step 4. Continue to hold Drill Guide **securely** in place over center of hole with hand, clamp or other device. Remove CP/L and Drill Bushing from Drill Guide.



(Fig. 3)

Step 5. Select the Drill Bushing that matches the hole size being drilled (3/16", 1/4", 5/16", 3/8", 7/16", 1/2") (4mm, 5mm, 6mm, 8mm, 10mm, 12mm), and place it into the Drill Guide with the large end up (Fig. 3).

Step 6. Drill hole (Fig. 4), using the appropriate drill size, while holding Drill Guide securely.



(Fig. 4)



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